



## **INSTRUCTIONS TO INSTALL DT-30 PUMP OUT TUBE**

DRILL 3" DIA. HOLE IN POLYETHYLENE TANK  
(USE HOLE SAW W/ 1/4" PILOT DRILL)

DRILL 2" MIN. FROM ANY EDGE OF TANK TO CENTER OF HOLE.

MEASURE FROM THE BOTTOM OF INSIDE OF TANK  
TO THE TOP OUTSIDE OF TANK.

TAKE THE DIMENSION MEASURED MINUS 6".

THIS IS THE LENGTH OF PVC PIPE  
NEEDED FOR PUMPOUT.

APPLY PRIMER TO PVC PIPE AND ALL FITTINGS,  
THEN APPLY CLEAR PVC GLUE TO 45 DEG.

TAIL ASSEMBLY AND GLUE ONTO PVC PIPE,  
THEN ASSEMBLE 2" RUBBER UNISEAL TO PIPE.

GLUE BULK-HEAD FITTING ONTO TOP OF PVC PIPE.

PRESS 2" RUBBER UNISEAL INTO 3" DIA. HOLE.

LUBRICATE OUTSIDE DIA. OF PVC BULK-HEAD FITTING WITH LIQUID SOAP.

PRESS PVC BULK HEAD FITTING INTO 2" RUBBER UNISEAL.